



Diesel Engine Retrofit Technology Verification

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Outline

- ✦ Diesel Issues
- ✦ Diesel Retrofit Technology Verification Activities
- ✦ Test Results
- ✦ Actual and Potential Impacts
- ✦ VDRP and Clean Diesel Campaign
(Dennis Johnson, OTAQ, VDRP)



The environmental issue . . .

- ◆ 7.9 million heavy-duty diesel trucks and buses in the US
 - ◆ emit large amounts of particulate matter (PM), hydrocarbon (HC), and nitrogen oxide (NOx)
- ◆ These emissions contribute to:
 - ◆ Serious public health and environmental problems, including premature mortality, asthma aggravation, reduced visibility, etc.
 - ◆ Non-attainment of National Ambient Air Quality Standards (NAAQSs) in several areas of the country



The environmental issue . . . (cont'd)



Trucking enterprises

- ◆ Account for 30% of the transportation related PM emissions in the U.S.

School buses

- ◆ Are also a significant source of diesel emissions
- ◆ > 24 million children ride a bus to and from school each day
- ◆ Children are particularly susceptible to diesel pollutants



The response . . .

- ◆ An increasing recognition of importance of diesel engine emissions
- ◆ Resulted (in part) in the development/use of:
 - ◆ Regulations designed to reduce emissions from new diesel engines (Ex: 2007 Heavy-Duty Highway Engine Rule)
 - ◆ Voluntary programs designed to encourage the use of retrofit technologies and other emission reducing alternatives
 - ◆ Voluntary Diesel Retrofit Program (VDRP)
 - ◆ Smartway Transport
 - ◆ The use of emission reduction State Implementation Plan (SIP) credits in areas that are not in compliance with NAAQS (ambient) limits
 - ◆ Development of a # innovative technologies that can be used to retrofit diesel engines



ETV's response . . .

With input from OTAQ, CARB, and others, ETV's APCT Center (managed by RTI International):

- ◆ Developed three diesel engine retrofit protocols
 - ◆ Alternative Fuels, Additives, & Lubricants (Sept 2003)
 - ◆ Selective Catalytic Reduction (Sept 2003)
 - ◆ Exhaust Catalysts, Filters, & Engine Modifications (Feb 2002)
- ◆ These protocols are posted on the ETV and OTAQ Voluntary Diesel Retrofit Program (VDRP) Web sites
 - ◆ By working with VDRP and the ETV program, these protocols can be used by retrofit technology manufacturers interested in being included on the VDRP Verified Technology List



ETV's response (cont'd)

- ◆ Verified seven diesel retrofit techs. in FY 03/04
 - ◆ Donaldson Company, Inc. (3 techs.)
 - ◆ Series 6100 DOC Muffler
 - ◆ Series 6100 DOC Muffler and Spiracle Filtration System
 - ◆ Series 6000 DOC Muffler and Spiracle Filtration System
 - ◆ Clean Diesel Technologies, Inc. (2 techs.)
 - ◆ FBC w/CleanAir System's DOC
 - ◆ FBC w/Mitsui/PUREarth CWMF
 - ◆ Lubrizol Engine Control Systems, Inc. (1 tech.)
 - ◆ Purifilter SC17L
 - ◆ Clean Clear Fuel Technologies, Inc. (1 tech.)
 - ◆ Universal Fuel Cell, Model CCFT21061 (No verification statement)



Clean Diesel
Oxidation Catalyst Muffler



Diesel Oxidation Catalyst (DOC) Muffler



Lubrizol

ETV Test Results - % Emission Reduction

Ranges for Seven Technologies Verified

Technology	PM**	HC	CO
A	48 to 53	37 to 59	54 to 64
B*	29 to 34	0 to 42	31 to 35
C	77 to 76	88 to 90	58 to 74
D	86 to 95	88 to 100	71 to 87
E	22 to 28	49 to 66	38 to 41
F*	21 to 34	0 to 52	12 to 24
G	No reduction	No reduction	No reduction

- * Technology included a crankcase vent filter
- ** Verified techs primarily intended to reduce PM



Potential impacts of verified technology use

Environmental, health, and monetary

- ◆ Assuming 10% market penetration (e.g., 10% of the current fleet of heavy-duty trucks and buses use an ETV verified retrofit technology), ETV estimates
 - ◆ PM emissions potentially reduced by 8,980 to 31,300 tons after 7 yrs of use
- ◆ This relates to:
 - ◆ 683 to 2,380 avoided instances of premature mortality*
 - ◆ \$5,150-\$17,900 (millions 1999\$) in associated monetary benefits* could be realized

*Via a comparison to PM-related impacts in the 2007 Heavy-Duty Highway Rule



Impacts of the ETV/VDRP collaboration . . .

- ◆ Developed three well accepted protocols for demonstrating emission reduction performance
 - ◆ Currently posted on both the ETV and OTAQ VDRP Web sites
 - ◆ Have helped to advance efforts to standardize testing
- ◆ Generated performance data that:
 - ◆ Have been used to post ETV-verified technologies on the VDRP Verified Technology List
 - ◆ Enabled verified vendors to “participate in many national voluntary retrofit programs” (in addition to VDRP)
 - ◆ Clean School Bus USA & various state programs (NYSERDA, etc.)
- ◆ Ultimately, should help reduce state- or program-specific testing requirements needed to:
 - ◆ demonstrate emission reduction performance
 - ◆ estimate pollutant reductions [e.g., to fulfill State Implementation Plan (SIP) requirements]



Available marketing impacts . . .

- ◆ Clean Diesel Technologies, “Verification under the ETV Program has generated considerable commercial interest in our technology from end users as well as regulators and potential distribution partners.”
 - ◆ Request for proposals to retrofit school buses and commercial fleets
 - ◆ Commercial orders from Coca Cola Enterprises (a Smartway Partner) to retrofit beverage delivery vehicles
 - ◆ Per Clean Diesel Technologies, “A small company would never be able to access Coca-Cola if they did not go through the ETV process.”



Available marketing impacts . . . (cont'd)

- ◆ Donaldson, “Obtaining EPA’s ETV Verification has enabled Donaldson to participate in many national voluntary retrofit programs.”

- ◆ 1,100 verified retrofit devices for NY schools under the NY State Clean Air School Bus Program sponsored by NYSERDA



- ◆ 100 school buses retrofitted under a grant from Clean School Bus USA to NYSERDA

- ◆ Lubrizol

- ◆ Partnering with Pennsylvania DEP, Sunoco, and the Philadelphia Diesel Difference to retrofit 29 City of Philadelphia diesel vehicles



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- ✦ Dennis Johnson, OTAQ, VDRP
- ✦ Andrew Trenholm, RTI International



VDRP and Clean Diesel Campaign

Dennis Johnson, OTAQ VDRP

- ✦ Program/campaign overview
- ✦ Verification activities
- ✦ ETV/VDRP collaboration
- ✦ Interaction with other agencies
(CARB, TCEQ)



Supplementary Slides



Diesel Retrofit/Mobile Source Technology Groups

◆ Devices

- ◆ Diesel Exhaust Catalysts (DECs)
- ◆ PM filters
- ◆ Engine modifications
- ◆ Other devices

◆ Fuels

- ◆ Alternative fuels (emulsions, biodiesel)
- ◆ Reformulations
- ◆ Fuel additives
- ◆ Lubricants and lubricant additives

◆ Selective Catalytic Reduction



Test Approach

- ◆ Based on FTP engine dynamometer tests
 - ◆ Minimum of 1 cold-start, 3 hot-start tests
 - ◆ Additional tests may be required to detect effect
- ◆ Results reported as mean and 95% confidence interval of emission reduction for each pollutant
 - ◆ If confidence interval includes zero reduction, then results cannot be distinguished from zero reduction
 - ◆ NO_x, PM, HC, & CO are primary
 - ◆ Also CO₂, fuel, and other operating parameters



Test Approach (cont'd)

- ◆ Emissions reductions from engine certification level
- ◆ De-greened and aged technologies versus each type of engine
- ◆ Multiple engine testing required for broad applicability - EPA-OTAQ decision



Verification Process

- ◆ Manufacturer submits application.
- ◆ Verification team discusses application, test/QA plan.
 - ◆ Applicant
 - ◆ APCT Center
 - ◆ OTAQ
 - ◆ SwRI
- ◆ EPA approves test/QA plan.
- ◆ Applicant signs contract with APCT Center.
- ◆ APCT Center conducts verification test.
- ◆ APCT Center publishes report; posts to APCT Center and EPA ETV Web sites.



Roles

ETV

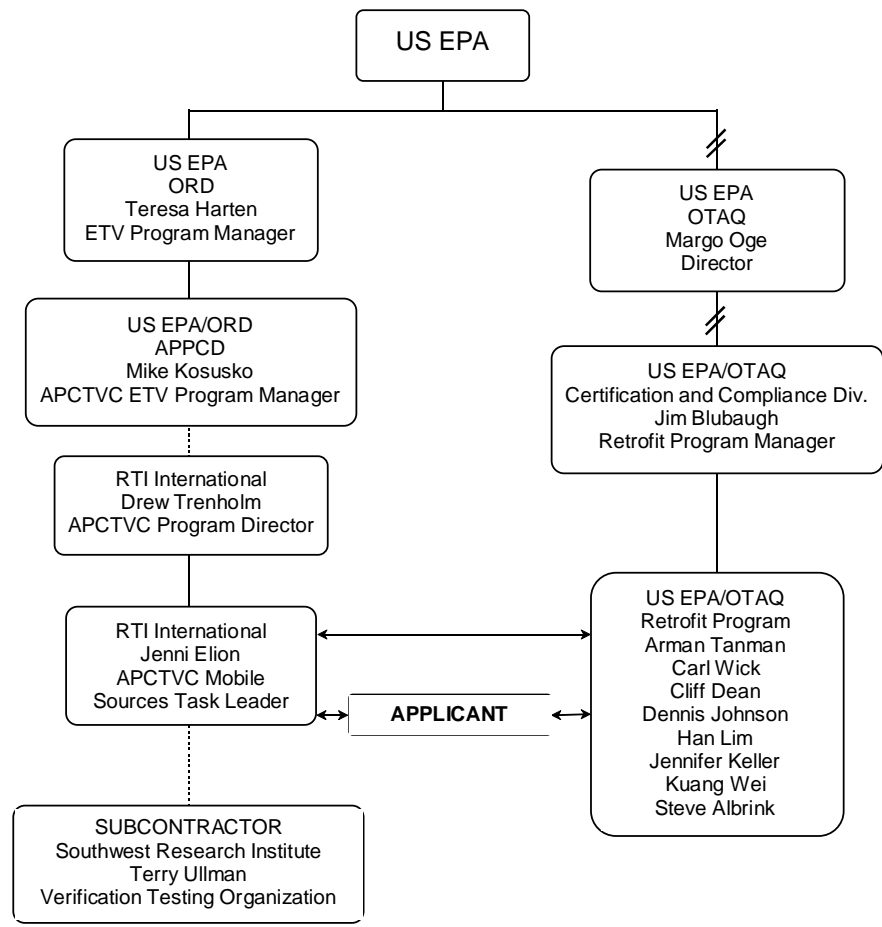
- ◆ Coordinates testing with EPA-OTAQ
- ◆ Prepares test/QA plan
- ◆ Audits ETV test labs
- ◆ Conducts ETV tests
- ◆ Issues ETV verification reports and statements

OTAQ

- ◆ Evaluates total application package
- ◆ Interprets emissions reductions data from ETV
- ◆ Sets emissions reductions for technologies and posts on VDRP Web site
- ◆ Extends applicability to other engines (and adds requirements for additional data)



Organization



APCT Center Interaction with Other Agencies

- ◆ Texas Commission on Environmental Quality (TCEQ) New Technology Research & Development (NTRD) Program
 - ◆ Retrofit add-on technologies;
 - ◆ Advanced technologies for new engines and vehicles that produce very low or zero emissions of NO_x;
- ◆ California Air Resources Board (CARB) Memorandum of Understanding with EPA
 - ◆ Reciprocity in verifications of hardware or device-based retrofits.
 - ◆ Commitment to cooperate on the evaluation of retrofit technologies.



Information

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